



Annual Tune-Up (PM) Maintenance Checklist for Spray Gun Cleaners

Questions, Please Contact: **BECCA Inc 2010 Cobb International Blvd Ste. H
Kennesaw GA 30152
Phone: 800-655-5649 Fax: 800-655-5684 or
Email: www.sales@beccainc.com**

1) **Customer Name:** _____

2) **Equipment Name and Model (check one):**

Waterborne

- E40M Serial#: _____
- E50M Serial #: _____
- E100M Serial #: _____
- E300A Serial #: _____
- E700M Serial #: _____
- E800A Serial #: _____

Solvent

- S10A Serial #: _____
- S20A Serial #: _____
- S40M Serial #: _____
- S50M Serial #: _____
- S100M Serial #: _____
- S300A Serial #: _____
- S700M Serial #: _____
- S800A Serial #: _____

3) **Maintenance Checklist Review Annual Items**

These items will insure the safety and continued top performance of the equipment.

Waterborne Units Only:

To clean all collected paint residues do the following:

- 1) *Flush the System w/ 3 Gallons of Acetone for 1-2 hours.*
- 2) *Pull suction line & let pump run dry for additional ½ hour to vaporize remaining solvent.*

Waterborne & Solvent Units

Manual Features (All Models)

- POWERPISTOL - Check for operation & Leaking
 - Deflector Shield Only - Replace w/ Part# 825330
 - Waterborne Pistol – Replace w/ Part# 825220
 - Solvent Pistol – Replace w/ Part# 825210
- POWERCLEAN Disconnects – Check for operation
 - Replace w/: Waterborne & Solvent Systems - Part# 825550

- Splash Pad – If worn out
 - Replace w/:
 - 50 Model Units - Sink Pad w/ Part# 825162 Back Pad w/ Part# 825163
 - 100 Model Units - Made before 10/1/15 Sink Pad w/ Part# 825165
 - 100 Model Units - Made after 10/1/15 Sink Pad w/ Part #825165B
 - 700 & 800 Model Units - Pan Pad w/ Part# 825159
- Flow Brush – Check for operation
 - For the 100 Models Replace w/ Part# 824610-100
 - All other Models Replace w/ Part# 824610
- Flow Brush & Coil Hose (20, 50, 300, 700, & 800 Units) – Check for operation
 - Replace w/ Part# 824611K
- Air Pistol - Check for operation
 - Replace w/ Part# 825215
- Foot Pedal - Check for operation
 - Replace w/ Part# 824649K
- Exhaust Filter (700 & 800 Units Only) Check for operation
 - Replace w/ Part# 824588K
- 2 – Stage Filter Replacement Kit (700 & 800 Units) - Check for operation
 - Replace Cartridges w/ Part# 824016
 - Replace Kit Assembly w/ Part# 8245013K
- Compressed Air Water Trap (10, 20, 50,100, 300 Units Only) - Check for operation
 - Replace w/ Part# 824010
- Suction Line Strainer - Check for operation
 - Replace w/ Part# 824624
- Pump(s) - Check for operation
 - Replace w/ Part# 811021(New) or Part# 811021R(Rebuilt)

Automatic Features (10, 300, & 800 Models)

- Wash Manifold - Check for operation
 - Replace w/ Part# 825015
- Spray Nozzles - Check for operation
 - Spray Nozzles - Replace w/ Part# 824554
 - Spray Gun Mount Nozzles - Replace w/ Part# 824589
- Spray Gun Clips - Check for operation
 - Replace w/ Part# 825050K (Includes 2-Clips and 1-Magnet)

Options

- Heater Systems - Check for operation
 - Heater5 Std Heat - Replace w/ Part# Heater5
 - HeaterEXP - Replace Controller w/ Part# 823211
- Filtration Recycling Systems - Check for operation
 - Filter Kit for Waterborne - Replace w/ Part# 825265K
 - Filter Kit for Solvent - Replace w/ Part# 825244K
- Protect Film –
 - Replace w/ Part# 831004 (200' Roll)

Safety Items (Required when using flammable Solvents)

- Ground Clips for attachment to Containers – Replace w/ Part# 823079K
- Containers (Flammable Solvents Only) capable of grounding – Replace w/ Part# 823200B
- Ground Wire for Spray Gun Cleaners – assure ground wire is attached
- General Area is per code – See website for General Arrangement Drawing www.beccainc.com
- All Labels are present and legible- Check for operation
 - Model E50M - Replace w/ Part# 831050K-NS
 - Model E100M - Replace w/ Part# 831100K-NS
 - Model E300A - Replace w/ Part# 831300K-NS
 - Model E700M – Replace w/ Part #831700K-NS
 - Model E800A - Replace w/ Part# 831800K-NS
 - Model S10A – Replace w/Part# 832010K-NS
 - Model S20A – Replace w/ Part#832010K-NS
 - Model S50M - Replace w/ Part# 832050K-NS
 - Model S100M - Replace w/ Part# 832100K-NS
 - Model S300A - Replace w/ Part# 832300K-NS
 - Model S700M – Replace w/ Part #832700K-NS
 - Model S800A - Replace w/ Part# 832800K-NS

4) Operation Review

See Website to review videos on operation of all models www.beccainc.com